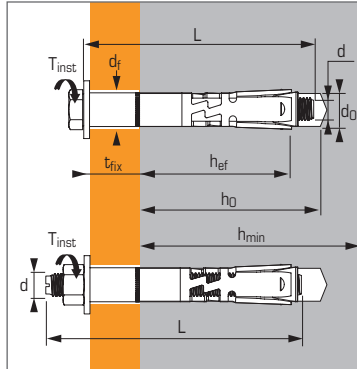




High security, high performance fixing for use in cracked and non-cracked concrete



Technical data

Anchor size	Min. anchor depth (mm) hef	Max. thick. of part to be fixed (mm) tfix	Min. thick. of base material (mm) hmin	Thread diameter (mm) d	Drilling depth (mm) h0	Drilling diameter (mm) d0	Clearance diameter (mm) df	Total anchor length (mm) L	Tighten torque (Nm) Tinst	Code
V6-10/10	50	10	100	M6	70	10	12	70	10	050694
V8-12/10		10						80		050595
V8-12/30	60	30	120	M8	80	12	14	100	25	050596
E8-12/45		45						124		050598
V10-15/25		25						115		050601
E10-15/45	70	45	140	M10	90	15	17	139	50	050604
V12-18/25		25						120		050605
E12-18/15	80	15	160	M12	105	18	20	122	80	050606
E12-18/45		45						152		050608
E16-24/25	95	25	200	M16	130	24	26	157	120	052940

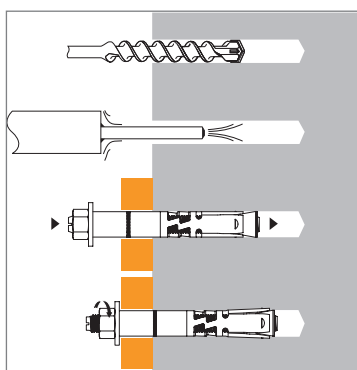
APPLICATION

- Safety critical loads
- Overhead crane rails
- Steel columns and walkways
- Wall plates
- Safety rail

MATERIAL

- **Bolt** : class 80 NF EN ISO 3506-1
- **Threaded stud** : class 70 NF E 25100-0
- **Nut** : class 80 NF E 25100-4
- **Washer** : X5CrNiMo 17-12-2
- **Expansion cone** : X2CrNiMo 17-12-2
- **Expansion sleeve** : X2CrNiMo 17-12-2

INSTALLATION

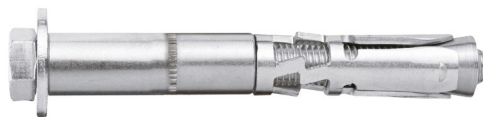


Anchor mechanical properties

Anchor size	M6	M8	M10	M12	M16
Type V					
f_{uk} (N/mm ²)	Min. tensile strength	800	800	800	800
f_{yk} (N/mm ²)	Yield strength	600	600	600	600
M⁰_{rk,s} (Nm)	Characteristic bending moment	12,2	30,0	59,8	104,8
M (Nm)	Recommended bending moment	5,8	12,4	24,8	43,5
Type E					
f_{uk} (N/mm ²)	Min. tensile strength	700	700	700	700
f_{yk} (N/mm ²)	Yield strength	350	350	350	350
M⁰_{rk,s} (Nm)	Characteristic bending moment	10,6	26,2	52,3	91,7
M (Nm)	Recommended bending moment	4,4	10,9	21,8	38,2
Type V and type E					
S_{eq,V} (mm ²)	Equivalent stressed cross-section bolt version	39,2	76,1	108,8	175,3
S_{eq,E} (mm ²)	Equivalent stressed cross-section threaded stud version	35,2	61,8	82,0	104,1
W_{el} (mm ³)	Elastic section modulus	12,7	31,2	62,3	109,2

TRIGA Z - A4

2/4 stainless steel version



The loads specified on this page allow judging the product's performances, but cannot be used for the designing. The data given in the pages "CC method" have to be applied (3/4 and 4/4).

Ultimate ($N_{Ru,m}$, $V_{Ru,m}$) and characteristic loads (N_{Rk} , V_{Rk}) in kN

Mean Ultimate loads are derived from test results in admissible service conditions, and characteristic loads are statistically determined.

TENSILE

Anchor size	M6	M8	M10	M12	M16
Non-cracked concrete (C20/25)					
h_{ef}	50	60	70	80	95
$N_{Ru,m}$	16,7	22,4	38,7	41,3	64,2
N_{Rk}	16	17	26	28	56
Cracked concrete (C20/25)					
h_{ef}	50	60	70	80	95
$N_{Ru,m}$	14,8	25,2	33,8	40,4	55,9
N_{Rk}	11	21	25	28,8	38

SHEAR

Anchor size	M6	M8	M10	M12	M16	
Cracked & non-cracked concrete (C20/25)						
Type V	$V_{Ru,m}$	26,8	37,6	70,1	67,4	140,7
	V_{Rk}	21,6	31,3	58,4	60,1	117,2
Type E	$V_{Ru,m}$	17,5	22,9	37,7	49,9	101,5
	V_{Rk}	14,6	19,1	31,4	41,5	84,6

Mechanical anchors

Design loads (N_{Rd} , V_{Rd}) for one anchor without edge or spacing influence in kN

$$N_{Rd} = \frac{N_{Rk}^*}{\gamma_{Mc}} \quad *Derived from test results$$

$$V_{Rd} = \frac{V_{Rk}^*}{\gamma_{Ms}}$$

TENSILE

Anchor size	M6	M8	M10	M12	M16
Non-cracked concrete (C20/25)					
h_{ef}	50	60	70	80	95
N_{Rd}	10,7	11,6	17,3	18,5	31,0
Cracked concrete (C20/25)					
h_{ef}	50	60	70	80	95
N_{Rd}	7,3	14,0	16,7	19,2	21,1

$\gamma_{Mc} = 1,5$ for M8-M12 and $\gamma_{Mc} = 1,8$ for M16

SHEAR

Anchor size	M6	M8	M10	M12	M16	
Cracked & non-cracked concrete (C20/25)						
Type V/T	V_{Rd}	16,2	23,6	36,9	45,2	88,1
Type E	V_{Rd}	7,3	9,5	15,7	20,8	42,3

$\gamma_{Ms} = 1,33$ for Type V and $\gamma_{Ms} = 2,0$ for Type E

Recommended loads (N_{rec} , V_{rec}) for one anchor without edge or spacing influence in kN

$$N_{rec} = \frac{N_{Rk}^*}{\gamma_M \cdot \gamma_F} \quad *Derived from test results$$

$$V_{rec} = \frac{V_{Rk}^*}{\gamma_M \cdot \gamma_F}$$

TENSILE

Anchor size	M6	M8	M10	M12	M16
Non-cracked concrete (C20/25)					
h_{ef}	50	60	70	80	95
N_{rec}	7,7	8,3	12,3	13,2	22,1
Cracked concrete (C20/25)					
h_{ef}	50	60	70	80	95
N_{rec}	5,2	10,0	11,9	13,7	15,1

$\gamma_F = 1,4$; $\gamma_{Mc} = 1,5$ for M8-M12 and $\gamma_{Mc} = 1,8$ for M16

SHEAR

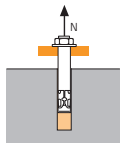
Anchor size	M6	M8	M10	M12	M16	
Cracked & non-cracked concrete (C20/25)						
Type V/T	V_{rec}	11,6	16,8	26,4	32,2	63,0
Type E	V_{rec}	5,2	6,8	11,2	14,8	30,2

$\gamma_F = 1,4$; $\gamma_{Ms} = 1,33$ for Type V and $\gamma_{Ms} = 2,0$ for Type E



SPIT CC Method

TENSILE in kN

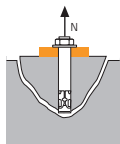


→ Pull-out resistance

$$N_{Rd,p} = N_{Rd,p}^0 \cdot f_b$$

$N_{Rd,p}^0$	Design pull-out resistance				
Anchor size	M6	M8	M10	M12	M16
Non-cracked concrete					
h_{ef}	50	60	70	80	95
$N_{Rd,p}^0$ (C20/25)	-	10,6	13,3	16,6	-
Cracked concrete					
h_{ef}	50	60	70	80	95
$N_{Rd,p}^0$ (C20/25)	3,3	6	10,6	-	-

$\gamma_{Mc} = 1,5$ for M6-M12

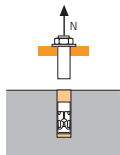


→ Concrete cone resistance

$$N_{Rd,c} = N_{Rd,c}^0 \cdot f_b \cdot \Psi_s \cdot \Psi_{c,N}$$

$N_{Rd,c}^0$	Design cone resistance				
Anchor size	M6	M8	M10	M12	M16
Non-cracked concrete					
h_{ef}	50	60	70	80	95
$N_{Rd,c}^0$ (C20/25)	11,9	15,6	19,7	24,0	25,9
Cracked concrete					
h_{ef}	50	60	70	80	95
$N_{Rd,c}^0$ (C20/25)	8,5	11,2	14,1	17,2	18,5

$\gamma_{Mc} = 1,5$ for M6-M12 and $\gamma_{Mc} = 1,8$ for M16



→ Steel resistance

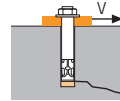
$N_{Rd,s}$	Steel design tensile resistance				
Anchor size	M6	M8	M10	M12	M16
$N_{Rd,s}$ (Type V)	10,0	18,2	28,8	42,0	78,9
$N_{Rd,s}$ (Type E)	5,8	10,6	16,8	24,4	45,9

$\gamma_{Ms} = 1,6$ for Type V and $\gamma_{Ms} = 2,4$ for Type E

$$N_{Rd} = \min(N_{Rd,p}; N_{Rd,c}; N_{Rd,s})$$

$$\beta_N = N_{Sd} / N_{Rd} \leq 1$$

SHEAR in kN

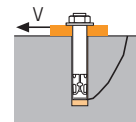


→ Concrete edge resistance

$$V_{Rd,c} = V_{Rd,c}^0 \cdot f_b \cdot f_{\beta,V} \cdot \Psi_{S-C,V}$$

$V_{Rd,c}^0$	Design concrete edge resistance at minimum edge distance (C_{min})				
Anchor size	M6	M8	M10	M12	M16
Non-cracked concrete					
h_{ef}	50	60	70	80	95
C_{min}	50	60	70	80	100
S_{min}	100	100	160	200	220
$V_{Rd,c}^0$ (C20/25)	3,4	4,9	6,8	9,3	13,6
Cracked concrete					
h_{ef}	50	60	70	80	95
C_{min}	50	60	70	80	100
S_{min}	100	100	160	200	220
$V_{Rd,c}^0$ (C20/25)	2,4	3,5	4,8	6,6	9,7

$\gamma_{Mc} = 1,5$

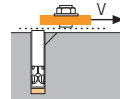


→ Pryout failure

$$V_{Rd,cp} = V_{Rd,cp}^0 \cdot f_b \cdot \Psi_s \cdot \Psi_{c,N}$$

$V_{Rd,cp}^0$	Design pryout resistance				
Anchor size	M6	M8	M10	M12	M16
Non-cracked concrete					
h_{ef}	50	60	70	80	95
$V_{Rd,cp}^0$ (C20/25)	11,9	31,2	39,4	48,1	62,2
Cracked concrete					
h_{ef}	50	60	70	80	95
$V_{Rd,cp}^0$ (C20/25)	8,5	22,3	28,1	34,3	44,4

$\gamma_{Mcp} = 1,5$



→ Steel resistance

$V_{Rd,s}$	Steel design shear resistance				
Anchor size	M6	M8	M10	M12	M16
$V_{Rd,s}$ (Type V)	16,2	23,6	36,9	45,2	88,2
$V_{Rd,s}$ (Type E)	6,3	8,3	13,6	20,7	40,7

$\gamma_{Ms} = 1,33$ for Type V and $\gamma_{Ms} = 2,0$ for Type E

$$V_{Rd} = \min(V_{Rd,c}; V_{Rd,cp}; V_{Rd,s})$$

$$\beta_V = V_{Sd} / V_{Rd} \leq 1$$

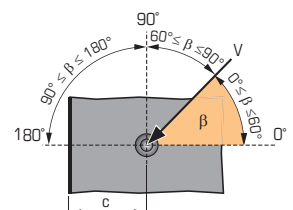
$$\beta_N + \beta_V \leq 1,2$$

f_b INFLUENCE OF CONCRETE

Concrete class	f_b	Concrete class	f_b
C25/30	1,1	C40/50	1,41
C30/37	1,22	C45/55	1,48
C35/45	1,34	C50/60	1,55

$f_{\beta,V}$ INFLUENCE OF SHEAR LOADING DIRECTION

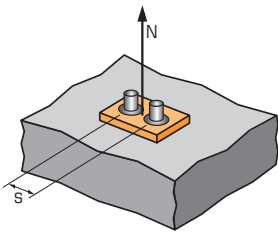
Angle β [°]	$f_{\beta,V}$
0 to 55	1
60	1,1
70	1,2
80	1,5
90 to 180	2





SPIT CC Method

Ψ_s INFLUENCE OF SPACING FOR CONCRETE CONE RESISTANCE IN TENSILE LOAD



$$\Psi_s = 0,5 + \frac{s}{6 \cdot h_{ef}}$$

$$s_{min} < s < s_{cr,N}$$

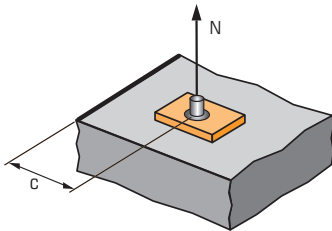
$$s_{cr,N} = 3 \cdot h_{ef}$$

Ψ_s must be used for each spacing influenced the anchors group.

SPACING S

Anchor size	Reduction factor Ψ_s Cracked & non-cracked concrete				
	M6	M8	M10	M12	M16
50	0,67				
60	0,70	0,67			
70	0,73	0,69	0,67		
80	0,77	0,72	0,69	0,67	
100	0,83	0,78	0,74	0,71	0,67
125	0,92	0,85	0,80	0,76	0,71
150	1,00	0,92	0,86	0,81	0,75
180		1,00	0,93	0,88	0,80
210			1,00	0,94	0,85
240				1,00	0,90
300					1,00

$\Psi_{c,N}$ INFLUENCE OF EDGE FOR CONCRETE CONE RESISTANCE IN TENSILE LOAD



$$\Psi_{c,N} = 0,25 + 0,5 \cdot \frac{c}{h_{ef}}$$

$$c_{min} < c < c_{cr,N}$$

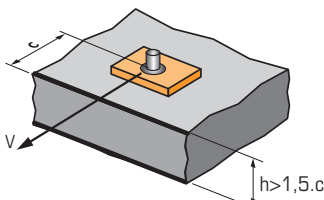
$$c_{cr,N} = 1,5 \cdot h_{ef}$$

$\Psi_{c,N}$ must be used for each distance influenced the anchors group.

EDGE C

Anchor size	Reduction factor $\Psi_{c,N}$ Cracked & non-cracked concrete				
	M6	M8	M10	M12	M16
50	0,75				
60	0,85	0,75			
70	0,95	0,83	0,75		
80	1,00	0,92	0,82	0,75	
90		1,00	0,89	0,81	
100			0,96	0,88	0,75
120				1,00	0,85
150					1,00

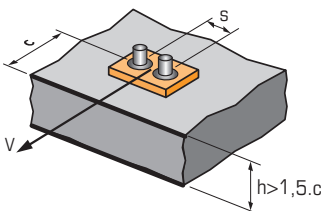
$\Psi_{s-c,V}$ INFLUENCE OF SPACING AND EDGE DISTANCE FOR CONCRETE EDGE RESISTANCE IN SHEAR LOAD



$$\Psi_{s-c,V} = \frac{c}{c_{min}} \cdot \sqrt{\frac{c}{c_{min}}}$$

For single anchor fastening

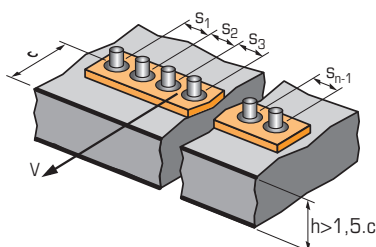
$\frac{c}{c_{min}}$	Reduction factor $\Psi_{s-c,V}$ Cracked & non-cracked concrete												
	1,0	1,2	1,4	1,6	1,8	2,0	2,2	2,4	2,6	2,8	3,0	3,2	
$\Psi_{s-c,V}$	1,00	1,31	1,66	2,02	2,41	2,83	3,26	3,72	4,19	4,69	5,20	5,72	



$$\Psi_{s-c,V} = \frac{3 \cdot c + s}{6 \cdot c_{min}} \cdot \sqrt{\frac{c}{c_{min}}}$$

For 2 anchors fastening

$\frac{s}{c_{min}}$	$\frac{c}{c_{min}}$	Reduction factor $\Psi_{s-c,V}$ Cracked & non-cracked concrete											
		1,0	1,2	1,4	1,6	1,8	2,0	2,2	2,4	2,6	2,8	3,0	3,2
1,0	0,67	0,84	1,03	1,22	1,43	1,65	1,88	2,12	2,36	2,62	2,89	3,16	
1,5	0,75	0,93	1,12	1,33	1,54	1,77	2,00	2,25	2,50	2,76	3,03	3,31	
2,0	0,83	1,02	1,22	1,43	1,65	1,89	2,12	2,38	2,63	2,90	3,18	3,46	
2,5	0,92	1,11	1,32	1,54	1,77	2,00	2,25	2,50	2,77	3,04	3,32	3,61	
3,0	1,00	1,20	1,42	1,64	1,88	2,12	2,37	2,63	2,90	3,18	3,46	3,76	
3,5		1,30	1,52	1,75	1,99	2,24	2,50	2,76	3,04	3,32	3,61	3,91	
4,0			1,62	1,86	2,10	2,36	2,62	2,89	3,17	3,46	3,75	4,05	
4,5				1,96	2,21	2,47	2,74	3,02	3,31	3,60	3,90	4,20	
5,0					2,33	2,59	2,87	3,15	3,44	3,74	4,04	4,35	
5,5						2,71	2,99	3,28	3,71	4,02	4,33	4,65	
6,0							2,83	3,11	3,41	3,71	4,02	4,33	4,65



For 3 anchors fastening and more

$$\Psi_{s-c,V} = \frac{3 \cdot c + s_1 + s_2 + s_3 + \dots + s_{n-1}}{3 \cdot n \cdot c_{min}} \cdot \sqrt{\frac{c}{c_{min}}}$$